

# thinner + hardeners

## D40 thinner



- Show thinner for paint applications in temperature exceeding +25°C.
- To delay evaporation when temperature is superior to 25°C.
- Universal thinner for Ixia+, Orium+ & Oxelia HS Direct Gloss & Lacquer options.

Description	Packaging	Part No.
D40 thinner	1 L	77 01 404 995

Voc content: 942 grammes / pack

## Ixia X 20+ hardener

- Accelerated hardener for Ixia+ Direct Gloss & Lacquer systems.
- 20 minutes cure at 60°C metal temperature.



Description	Packaging	Part No.
Ixia X 20+ hardener	1 L	77 11 220 064

Voc content: 636 grammes / pack

# hardeners & accelerators

## Ixia X 28+ hardener



- Standard MS hardener for Direct Gloss & Lacquer Ixia+ systems.

Description	Packaging	Part No.
Ixia X 28+ hardener	1 L	77 11 220 067

Voc content: 632 grammes / pack

## Orium+ hardener X

- Standard MS+ hardener for Orium+ Direct Gloss & Lacquer systems.



Description	Packaging	Part No.
Orium+ hardener X	1 L	77 11 220 065

Voc content: 607 grammes / pack

# hardener & accelerators

## Orium+ rapide



- Rapide MS+ hardener for Orium+ Direct Gloss & Lacquer systems.
- Reduces drying time by 15 min.

Description	Packaging	Part No.
Orium rapide option hardener	1 L	77 11 220 066

Voc content: 598 grammes / pack

## Oxelia HS hardener

- Standard hardener for Oxelia Direct Gloss & Lacquer systems.



Description	Packaging	Part No.
Oxelia HS hardener	1 L	77 11 170 836

Voc content: 495 grammes / pack

# hardener & accelerators

## Oxelia HS X compact hardener



- Compact hardener for Oxelia Direct Gloss & Lacquer systems.
- Drying time: 20min at 60°C

Description	Packaging	Part No.
Oxelia HS X compact hardener	1 L	77 11 217 508

Voc content: 527 grammes / pack

## A15-40 accelerator

- Specially designed for Ixell Direct Gloss colours and Lacquers.
- 2 usages: exterior or interior options.
- Reduces energy cost: application at 20°C and curing at 40°C.



Description	Packaging	Part No.
A15-40 accelerator	1 L	77 11 172 638

Voc content: 745 grammes / pack

# hardener & accelerators

## Oxelia accelerator A 60



- Accelerator Oxelia Direct Gloss & Lacquer systems.
- Use in conjunction with Oxelia standard Hardener X.

Description	Packaging	Part No.
Oxelia accelerator A 60	1 L	77 11 171 794

Voc content: 745 grammes / pack

## Altia slow hardener

- Slow / High temperature hardener for use with Altia clear coat.



Description	Packaging	Part No.
Altia Slow Hardener	1 L	77 11 237 761